

Receiving Report

Date: 11/06/30

Batch No: M 118184

Supplier: metant solution

Dart P/O: 14382

Packing Slip: Yes No
 Invoice: Yes No
 Receipt: Cash Cr

Release Note Attached: Yes No N/A
 Waybill Attached: Yes No N/A
 Shipment Complete: Yes No N/A
 QC6 Inspection
 Work Order

Discrepancies

Part Number	Description	Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments
						

Initials of receiver (if shipment OK): Level 12 CD

Production/Admin:

Date 11/07/05

Received/Costing

Initials CD

Location

Purchase Order Receipt Listing

Tuesday, July 05, 2011 7:23:27 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO14382 All Receipt Dates All Line Item Types
All Item ID/GI/WOs All Rec. Employees All Currencies
Grouped by Vendor ID

MÉTAUX SOLUTIONS INC
1108, 32E AVENUE
LACHINE, QUEBEC
H8T 3H7
Tel.: 514 633-8010

Customer: 6323336

DART AEROSPACE LTD
1270, ABERDEEN STREET
HAWKESBURY, ONTARIO
K6A 1K7

Shipping Order

28/06/2011

Order : 75698
Reference : 14382
Ship : NOTRE CAMION / OUR TRUCK

Ship To

Same

Tel.: 1 613 632-3336

Item No.	Description	Qty	Qty. Delivered	B/O Qty
AP116	ALU FLA 1.00" X 16.00" 6061-T6 6 X 10' HT: 4024047	60	<i>60</i>	<i>Q</i>
SSQT34340494	304 SQ TUBE .750 X .049 WALL 15 X 20' HT:6RW7	300	<i>300</i>	<i>Q</i>

SHIP TST COLLECT

CL11106130

Shipping : _____
Package No : _____
Merchandise Received : _____

Ref. : _____



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO14382

Purchase Order Date 6/27/2011
PO Print Date 6/28/2011

Page Number 1 of 2

Order From : VC-MET002

METAUX SOLUTIONS
1320 C, VOLTA
BOUCHERVILLE, QC J4B 6G6
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

REvised

Ship To : DART AEROSPACE LTD 1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req. Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M6061T6B1.000X15.000	6061-T6 Bar 1.00 x 15.00	7/4/2011 Yes	48.00 f	TST ground	\$76.1050	\$3,653.04
2	M304TS0.750W.049	304 SQ Tube .75x.75x.049W	7/4/2011 Yes	300.00 f	TST ground	\$3.8000	\$1,140.00
3	M6061T6B1.000X15.000	6061-T6 Bar 1.00 x 15.00	7/4/2011 Yes	12.00 f	TST ground	\$69.9500	\$839.40

6/28/2011



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PO REPRINT

Purchase Order ID PO14382

Purchase Order Date 6/27/2011
PO Print Date 6/28/2011

Page Number 2 of 2

Order From :

VC-MET002

METAUX SOLUTIONS
1320 C, VOLTA
BOUCHERVILLE, QC J4B 6G6
CA

Contact Name	Buyer	Chantal Lavoie
Vendor Phone	Requisition Nbr	
Vendor Fax	Tax Resale Nbr	10127-2607
Vendor Account Nbr	Terms	Net 30
	Currency	CAD
	FOB	Destination-Collect

Special Inst: MATERIAL: 6061-T6/T651/T6510/T6511/T62
ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8
OR AMS 4160
OR ASTM B211 OR ASTM B221

PO Total:

\$5,632.44

No substitution or deviation without consent.
Certificate of Conformity or Material Certification required when applicable

Change Nbr: 2

Change Date: 6/28/2011

019373
P11809 4024404

Sapa
Sapa Industrial Extrusions
53 PORTSVILLE STREET
CRESSONA, PA
17929-0187

Certified Inspection Report

Sales Order Number		Customer P/C		Cert Number	Page
1100252193		P011809-10		SAPA313916	Page
				18-NOV-10	1 of 2
				18-NOV-10	Cert Print Date

Sapa Extrusions Inc., a Subsidiary of Sapa A.B

Invoice To Customer

Ship To Customer
Customer Part No.

13

Quantity Shipped	Date Shipped	Item Description	Specification
3402	18-NOV-10	Extruded ECONO-PLATE	ASTM B221 REV 08
		1,000 TK x 16.000 W	ASME SB21 REV 09
BL		SECT 533196	AMS QQ-A-1008 REV
		240 LMM IN LW	
		FIN M-MAIL	
180013	0035944897	WF 18.816 F 2 CS 17	
Delivery Id		SAUT 6511	
4139219		Making CONTINUOUS;	
Customer Part No.			
1X16			

Applicable Specifications, Revisions and Exceptions

COMPOSITION NOTE: The values for 'Others Each' and 'Others Total' have met the limits as shown on this detailed inspection report. Remanolder is Aluminum.

Signature And Title

David L. Lubenski

David A. Lubenski

Tech Quality Manager

18-NOV-10

Legal Statement

We hereby certify that, unless otherwise indicated, the material covered by this report has been manufactured, inspected, and tested in accordance with, and has been found to meet, the applicable requirements described herein, including any specifications forming a part of the description and that samples representative of the material met the composition and had the mechanical properties shown on the face of this certification. Also, note that mercury is not a normal contaminant in aluminum, alloy and neither it nor any of its compounds are used in the manufacture of our product. This certification is not to be reproduced in partial form, without prior written approval of our Quality Assurance Dept.

Quantity/lot / Packages	Packaging Number	Lot Number	Quantity	uom.	Weight
	G12-PKG134651	20613502	3	PCS	1140 1134
	G12-PKG134652	20613502	3	PCS	1140 1129
	G12-PKG134652	20613502	—	—	—
	G12-PKG134653	20613502	3	PCS	1140 1134



Sapea Industrial Extrusions
53 POTTSVILLE STREET
CRESSONA, PA
17023-0137

Certified Inspection Report

Sales Order Number 1100252193		Customer P/O PQ11309-10		Cert Number SAPA313916	Page 2 of 2
Line No. 10				Cert Creation Date 18-NOV-10	Cert Print Date 18-NOV-10

Alloy	Si	Fe	Cu	Mn	Mo	Cr	Zn
	Min.	Max.	Min.	Max.	Min.	Max.	Max.
6061	0.40	0.90	—	0.70	0.15	0.40	—
	PP	Bi	Pb	Others Each	Others Total		
Alloy	Min	Max	Min	Max	Min	Max	Max
6061	—	0.15	—	—	—	0.05	—
	—	—	—	—	—	0.15	—

Composition Results

Heat/Cast	Si	Fe	Cr	Zn	Ti	Bi	Pb	Others Each	Others Total
4034057	0.72	0.36	0.33	0.08	0.95	0.08	0.07	0.02	—

Mechanical Property Test Results

Test Type	TYS-L		TYS-L		EL-4D-Long	
	UNI	KSI	UNI	KSI	PCT	—
NOT TEST	—	—	—	—	—	—

Test Temper	Lot Number	# of Tests	Avg Value	MAX Value	MIN Value	MAX Value	MIN Value
T6511	2061392	1	48.2	48.2	43.8	43.8	13.3

Cast Notes

Products manufactured with a T6511 temper also meet T6 temper requirements.

Yield strength has been determined by the 0.2% offset method.

All Alloys produced at Sapea Industrial Extrusions comply with 0.4% Maximum Lead per RoHS, with the exception of 6302 alloy

In accordance with EN 16204, Test Report Type 1.2 and Certificate Type 3.1

Marked in the USA or Other Qualified Countries as Defined by DFA-RS 225871

Marked in USA

PHOENIX TUBE COMPANY, INC.
 Manufacturer of Stainless Ornamental and Structural Tubing
CERTIFICATION OF TEST

Sold To:

Ship To:

CUSTOMER ORDER#: C78756

CUST REF NBR:

DATE SHIPPED: 06/16/11

SIZE: 3/4SQ X 18 GA AW

SOURCE: USA D

VENDOR: NAS

Phone#: 5492603

Ext:

ORDER#: 247801

QTY SHIPPED: 403.0

GRADE: 304L

WELD: HF

HEAT#: 6RW7

TEST REPORT#: TR009107

Report Date: 04/26/10

Specification:

ASTM A554-10 T304L/304 DUAL CERTIFIED
 ASTM-A 240 LATEST REVISION RAW MATERIAL SPEC.
 MFG USING

NO WELD REPAIR

EN 10204:2004 2.2

NACE MR0176/01

PLATE, SHEET OR STRIP

ANNEALED AND PICKLED

MERCURY IS NOT USED BY US AS AN ALLOYING MATERIAL NOR IS METALLIC MERCURY HANDLED IN THE VICINITY
 OF OUR PROCESSING LINES. WE ARE NOT PRESENTLY AWARE OF ANY MERCURY CONTAMINATION.

Chemical Analysis

C	MN	P	S	SI	CR	NI	MO	CU	CO	N2	T1
.018	1.75	.031	.016	.36	18.13	8.04	.33	.47	0	.07	0

Physical Analysis

Hardness	YIELD		TENSILE		OTHER	
	PSI	MPA	PSI	MPA	Percent EL	Percent RA
RB 84.	47920	0	93800	0	46.	0

THE CHEMICAL ANALYSES ARE CORRECT AS CONTAINED IN OUR CORPORATE RECORDS.
 PHYSICAL PROPERTIES ARE DETERMINED WHILE MATERIAL IS IN STRIP FORM.

Melted & Manufactured in the USA FAR BAA complies, DFARS BAA complies, FAR TAA complies

CERTIFIED BY:

Jane Lewis

1185 WIN DR, BETHLEHEM, PA., 18017 - (610) 865-6337
 FAX NUMBER: 610-865-4073

134648